

SECTION 1: Identification of the substance/mixture and of the company

1.1. Product identifier

Product name: FILAMENT 3D PC/ABS FR V0 RAIL Black 1,75mm

Trade name: Not applicable

1.2. Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses: Thermal processing in 3D printing using FDM technology.

Uses advised against: All others not listed above.

1.3. Details of the supplier of the safety data sheet

Supplier: **ROSA PLAST Sp. z o.o.**
05-074 Hipolitów, Polska
ul. Hipolitowska 102B
Tel.: +48 783 62 62

Email address of the person responsible for this safety data sheet: **3d@rosaplast.pl**

1.4. Emergency phone number

112 (emergency telephone -24 hours a day)
Tel.: +48 783 62 62 open 7.00 a.m. – 3.00 p.m. (Mon.-Fri.)

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

The mixture does not meet the criteria for classification in any hazard class or category in accordance with Regulation (EC) No 1272/2008 of the European Parliament and of the Council of 16 December 2008 on classification, labelling and packaging of substances and mixtures (OJ L 353, 31.12.2008, as amended).

The full text of the hazard statements is provided in Section 2.2, Label elements, and SECTION 16: Other information.

2.2. Label elements

Pictograms: Not applicable

Exempt from labelling in accordance with Regulation (EC) No 1272/2008, Annex I, Section 1.3.4.

2.3. Other hazards

The mixture does not contain substances with PBT/vPvB/PMT/vPvM properties or substances with endocrine-disrupting properties included in the list established in accordance with Article 59(1), as determined in

accordance with the criteria laid down in Regulation (EU) 2017/2100 or Regulation (EU) 2018/605, at a concentration equal to or greater than 0.1%.

The mixture does not contain substances in nanoform.

9.9% of the mixture consists of components of unknown acute inhalation toxicity.

SECTION 3: Composition/information on ingredients

3.1. Substances

Not applicable.

3.2. Mixtures

Chemical characterisation: polymer mixture based on polycarbonate (PC) and acrylonitrile-butadiene-styrene (ABS) copolymer.

The mixture does not contain hazardous substances that are required to be listed in this section in accordance with Annex II to Regulation (EC) No 1907/2006 (REACH).

The product does not contain substances of very high concern (SVHC) included in the Candidate List established pursuant to Article 59(1) of REACH at concentrations triggering the obligation to provide information.

SECTION 4: First aid measures

4.1. Description of first aid measures

Ingestion:	Do not give anything to drink to an unconscious person. Rinse mouth immediately with water. Seek medical advice if you feel unwell. Show the label.
Eye contact:	Rinse with plenty of water and continue for at least 15 minutes. Avoid a strong water jet due to the risk of corneal damage. Seek medical attention if symptoms persist.
Skin contact:	Contact with hot, molten material: Immediately cool the affected area with plenty of water. Do not forcibly remove solidified material from the skin and do not use solvents. Due to the risk of burns, seek medical attention immediately. Contact with the product at ambient temperature: Wash the skin thoroughly with soap and water.
Inhalation:	Move the exposed person to fresh air. If breathing difficulties occur or the person feels unwell, seek medical attention.

4.2. Most important symptoms and effects, both acute and delayed

Acute symptoms of exposure: None known.

Symptoms of chronic or long-term exposure: None known.

4.3. Indication of any immediate medical attention and special treatment needed

Treat symptomatically. Maintain vital functions.

SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable extinguishing media:	Powder, foam, CO ₂ , water mist, or water spray. Use extinguishing media appropriate to the surrounding conditions.
Unsuitable extinguishing media:	Solid water jet.

5.2. Special hazards arising from the substance or mixture

The product is a combustible solid. During fire, overheating or thermal decomposition, hazardous combustion and decomposition products may be formed. Combustion may generate carbon monoxide, carbon dioxide, nitrogen oxides and trace amounts of hydrogen cyanide.

Combustion and decomposition products may be irritating or toxic if inhaled. In case of fire and/or explosion, do not inhale fumes or gases generated during combustion.

5.3. Advice for firefighters

Wear appropriate personal protective equipment. Stay upwind to avoid inhalation of gases, vapours and smoke.

Cool containers exposed to heat with water spray and, if possible, remove them to a safe area. Continue cooling containers exposed to fire with water until the fire has been extinguished.

Collect firefighting residues in accordance with national regulations. Prevent them from entering the environment, including soil and watercourses.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

For non-emergency personnel:	Restrict access by unauthorised persons. Warn people in the surrounding area. Evacuate to a safe location.
For emergency responders:	Restrict access by unauthorised persons. Use appropriate personal protective equipment in accordance with Section 8. Spilled or cut pieces of filament may present a slip or trip hazard. In the case of hot or molten material, allow it to cool or cool it with water, then collect it mechanically. Collect hot and warm material using heat-resistant protective gloves, e.g. gloves compliant with EN 407.

6.2. Environmental precautions

Prevent the product from entering drains, watercourses, groundwater and surface waters. Do not flush the product into drains or surface waters.

6.3. Methods and material for containment and cleaning up

Prevent further release. After hot material has cooled, or after cooling it with water, collect it mechanically and place it in a suitably labelled waste container. Transfer the waste to an authorised waste disposal contractor. Clean the surface where the release occurred. Collect hot and warm material using heat-resistant protective gloves compliant with EN 407.

6.4. Reference to other sections

For personal protective equipment, see: SECTION 8: Exposure controls/personal protection

For waste disposal methods, see: SECTION 13 Disposal considerations.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Use the product as intended and in accordance with the recommended processing parameters. Under the recommended processing conditions, small amounts of residual monomers and other volatile process-related components may be released.

Provide adequate general ventilation and/or effective local exhaust ventilation at points where vapours or fumes may be generated. With properly functioning ventilation, the occupational exposure limit values specified in Section 8 should not be exceeded.

Where mechanical processing may generate dust, use effective local exhaust ventilation. Avoid inhalation of dust, vapours, fumes and thermal decomposition products. Avoid excessive heating of the product and conditions that may lead to thermal degradation.

Do not eat, drink or smoke when handling the product. Keep away from food, beverages and tobacco products.

Wash hands before breaks and after work. Change contaminated clothing.

In the event of a release, thoroughly clean the affected area. Dispose of residues and contaminated equipment in a manner that prevents contamination of soil and water.

7.2. Conditions for safe storage, including any incompatibilities

No special storage conditions are required. Store in a dry place and protect the product from contamination and damage. Keep away from direct sources of heat and ignition.

Store in accordance with good manufacturing practice.

Incompatible materials, see: SECTION 10. Stability and reactivity.

7.3. Specific end use(s)

See Section 1.2.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

POLAND – Regulation of the Minister of Family, Labour and Social Policy of 12 June 2018 on the maximum admissible concentrations and intensities of agents harmful to health in the working environment (Journal of Laws of 2018, item 1286, as amended: Journal of Laws of 2020, item 61; Journal of Laws of 2021, item

325; Journal of Laws of 2023, item 1661; Journal of Laws of 2024, item 1017; Journal of Laws of 2026, item 447).

Poland

Carbon black (CAS No. 1333-86-4)

– inhalable fraction

OEL (TWA): 4 mg/m³

STEL: -

Ceiling: -

PN-Z-04507:2022-05 Air purity protection — Determination of the inhalable aerosol fraction at workplaces by the gravimetric method.

Acrylonitrile, CAS No. 107-13-1

OEL (TWA): 1 mg/m³; 0.46 ppm

STEL: 3 mg/m³; 1.4 ppm

Ceiling: -

Notation: Skin.

Styrene, CAS No. 100-42-5

OEL (TWA): 50 mg/m³

STEL: 100 mg/m³

Ceiling: -

Ethylbenzene, CAS No. 100-41-4

OEL (TWA): 200 mg/m³

STEL: 400 mg/m³

Ceiling: -

Notation: Skin.

Phenol, CAS No. 108-95-2

OEL (TWA): 7.8 mg/m³

STEL: 16 mg/m³

Ceiling: -

Notation: Skin.

Chlorobenzene, CAS No. 108-90-7

OEL (TWA): 23 mg/m³

STEL: 70 mg/m³

Ceiling: -

2,2-Bis(4-hydroxyphenyl)propane – bisphenol A, CAS No. 80-05-7

– inhalable fraction

OEL (TWA): 2 mg/m³

STEL: -

Ceiling: -

Triphenyl phosphate, CAS No. 115-86-6

OEL (TWA): 10 mg/m³

STEL: -

Ceiling: -

Dusts not classified with regard to toxicity

– inhalable fraction

OEL (TWA): 10 mg/m³

STEL: -

Ceiling: -

Inhalable fraction – the fraction of an aerosol that enters through the nose and mouth and, after deposition in the respiratory tract, poses a health hazard, as defined in accordance with PN-EN 481.

European Union

Acrylonitrile, CAS No. 107-13-1

8-hour limit value: 1 mg/m³; 0.45 ppm

Short-term limit value: 4 mg/m³; 1.8 ppm

Notation: Skin.

Legal basis: Directive (EU) 2022/431 of the European Parliament and of the Council of 9 March 2022 amending Directive 2004/37/EC on the protection of workers from the risks related to exposure to carcinogens or mutagens at work.

Styrene, CAS No. 100-42-5

8-hour limit value: 86 mg/m³; 20 ppm

Short-term limit value: 172 mg/m³; 40 ppm

Notation: Skin.

Legal basis: Commission Directive (EU) 2019/1831 of 24 October 2019 establishing a fifth list of indicative occupational exposure limit values pursuant to Council Directive 98/24/EC and amending Commission Directive 2000/39/EC.

Ethylbenzene, CAS No. 100-41-4

8-hour limit value: 442 mg/m³; 100 ppm

Short-term limit value: 884 mg/m³; 200 ppm

Notation: Skin.

Legal basis: Commission Directive 2000/39/EC of 8 June 2000 establishing a first list of indicative occupational exposure limit values in implementation of Council Directive 98/24/EC on the protection of the health and safety of workers from the risks related to chemical agents at work.

Phenol, CAS No. 108-95-2

8-hour limit value: 8 mg/m³; 2 ppm

Short-term limit value: 16 mg/m³; 4 ppm

Notation: Skin.

Legal basis: Commission Directive 2009/161/EU of 17 December 2009 establishing a third list of indicative occupational exposure limit values in implementation of Council Directive 98/24/EC and amending Commission Directive 2000/39/EC.

Chlorobenzene / monochlorobenzene, CAS No. 108-90-7

8-hour limit value: 23 mg/m³; 5 ppm

Short-term limit value: 70 mg/m³; 15 ppm

Legal basis: Commission Directive 2006/15/EC of 7 February 2006 establishing a second list of indicative occupational exposure limit values in implementation of Council Directive 98/24/EC and amending Directives 91/322/EEC and 2000/39/EC.

4,4'-Isopropylidenediphenol – bisphenol A, CAS No. 80-05-7

8-hour limit value: 2 mg/m³

Short-term limit value: -

Legal basis: Directive (EU) 2022/431 of the European Parliament and of the Council of 9 March 2022 amending Directive 2004/37/EC on the protection of workers from the risks related to exposure to carcinogens or mutagens at work.

Workplace air monitoring methods:

PN-Z-04507:2022-05 Air quality -- Determination of the inhalable aerosol fraction at workplaces by the gravimetric method.

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PN-Z-04008-7:2002 Air quality -- Sampling -- Principles of air sampling in the workplace environment and interpretation of results.

PN-EN 689+AC:2019-06 Workplace exposure -- Measurement of exposure by inhalation to chemical agents -- Strategy for testing compliance with occupational exposure limit values.

PN-EN 481:2023-02 Workplace atmospheres — Size fraction definitions for measurement of airborne particles.

PN-EN 482:2021-08 Workplace exposure — Procedures for the determination of the concentration of chemical agents — Basic performance requirements.

Legal acts:

Regulation of the Minister of Health of 2 February 2011 on tests and measurements of health-harmful factors in the workplace environment (Journal of Laws [Dz.U.] 2023 item 419; Journal of Laws [Dz.U.] 2024 item 1110).

Regulation of the Minister of Family, Labour and Social Policy of 12 June 2018 on maximum admissible concentrations and intensities of health-harmful factors in the workplace environment (Journal of Laws [Dz.U.] 2026 item 447; Journal of Laws [Dz.U.] 2024 item 1017; Journal of Laws [Dz.U.] 2023 item 1661; Journal of Laws [Dz.U.] 2021 item 325; Journal of Laws [Dz.U.] 2020 item 61).

PNEC, DNEL

No data available.

8.2. Exposure control

8.2.1 Relevant technical control measures

Provide adequate ventilation at the workplace. Where possible, use local exhaust ventilation or process enclosure. Personal protective equipment should only be used where exposure cannot be adequately controlled by technical control measures.

8.2. Individual protection measures such as personal protective equipment

a) Eye or face protection: Wear safety glasses with side shields compliant with EN 166 – Personal eye protection – Specifications.

When working with hot or molten material, additionally use a suitable face shield resistant to the temperature of the molten product.

b) Skin protection

Hand protection:

Wear suitable protective gloves compliant with EN 374. Suitable material: polyvinyl chloride (PVC), thickness ≥ 0.5 mm.

When handling hot or molten material, wear heat-resistant protective gloves.

Protection of other parts of the body:

Wear suitable protective clothing. Protective equipment should comply with the requirements of EN 1149.

When working with hot or molten material, wear heat-resistant protective clothing suitable for the temperature of the molten product.

c) Respiratory protection: In case of insufficient ventilation, use suitable respiratory protective equipment. Where dust is generated, use respiratory protective equipment fitted with a P1 particulate filter compliant with EN 143.

d) Thermal hazards: Wear heat-resistant protective gloves compliant with EN 407 – Protective gloves and other hand protective equipment against thermal risks (heat and/or fire).

8.2.3 Environmental exposure control

Comply with the Regulation of the Minister of Maritime Economy and Inland Navigation of 12 July 2019 on substances particularly harmful to the aquatic environment and the conditions to be met when discharging wastewater into waters or into the ground, as well as when discharging rainwater or snowmelt into waters or water facilities.

Comply with the Regulation of the Minister of Climate of 24 September 2020 on emission standards for certain types of installations, fuel combustion plants and waste incineration or co-incineration plants.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

State of matter:	Solid
Colour:	Black
Odour:	Odourless
Melting/freezing point:	approx. 100 - 200 °C
Boiling point or initial boiling point and boiling range:	None known.
Flammability:	None known.
Lower and upper explosion limit:	None known.
Flash point:	> 390 °C
Auto-ignition temperature:	> 390 °C
Decomposition temperature:	> 380 °C
pH:	None known.
Kinematic viscosity:	None known.
Solubility:	Insoluble in water.
Partition coefficient n-octanol/water (log value):	Not applicable to mixtures.
Vapor pressure:	Not applicable.
Density or relative density:	1,1 - 1,2 g/cm ³ at 20 °C
Relative vapor density:	Not applicable.
Particle characteristics:	None known.

9.2. Other information

9.2.1. Information on physical hazard classes

No further relevant information available.

9.2.2. Other safety features

No further relevant information available.

SECTION 10: Stability and reactivity

10.1. Reactivity

The mixture is not reactive under normal conditions of use and storage.

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10.2. Chemical stability

The product is chemically stable under normal conditions. Improper processing, particularly excessive heating, overheating or combustion, may generate fumes, vapours and decomposition products that are harmful to health.

10.3. Possibility of hazardous reactions

Does not occur under normal conditions of use.

10.4. Conditions to be avoided

Do not allow thermal decomposition to occur; see SECTION 9: Physical and chemical properties.

10.5. Incompatible materials

Acids, bases, oxidising agents.

10.6. Hazardous decomposition products

During fire, overheating, processing at excessively high temperatures or thermal decomposition, hazardous decomposition products and process emissions may be generated. Smouldering and incomplete combustion may produce toxic fumes containing mainly carbon monoxide and carbon dioxide.

Under the recommended processing conditions, small amounts of emissions may occur, including in particular acrylonitrile, styrene, 1,3-butadiene, 4-vinylcyclohexene, ethylbenzene, phenol, 4-tert-butylphenol, chlorobenzene, 4,4'-isopropylidenediphenol (bisphenol A) and triphenyl phosphate.

The resulting fumes, vapours and decomposition products may be irritating or toxic if inhaled. Under fire conditions, nitrogen oxides and trace amounts of hydrogen cyanide may also be formed.

SECTION 11: Toxicological information

11.1. Information on the hazard classes defined in Regulation (EC) No 1272/2008

a) Acute toxicity

No data available.

b) Skin corrosion/irritation

No data available.

c) Serious eye damage/eye irritation

No data available.

d) Respiratory or skin sensitizing

No data available.

e) Germ cell mutagenicity

No data available.

f) Carcinogenic effects

No data available.

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g) Reproductive toxicity

No data available.

h) Toxic effects on target organs - single exposure

No data available.

i) Toxic effects on target organs - repeated exposure

No data available.

j) Aspiration hazard

No data available.

Information on likely routes of exposure

Inhalation, skin contact, eye contact, ingestion.

Symptoms related to physical, chemical and toxicological properties

None known.

Delayed, immediate and chronic effects of short- and long-term exposure

None known.

11.2. Information about other hazards

11.2.1. Endocrine disrupting properties

The mixture does not contain substances with endocrine-disrupting properties included in the list established in accordance with Article 59(1), as determined in accordance with the criteria laid down in Regulation (EU) 2017/2100 or Regulation (EU) 2018/605, at a concentration equal to or greater than 0.1%.

11.2.2. Other information

None known.

SECTION 12: Ecological information

12.1. Toxicity

No data available.

12.2. Persistence and degradability

No data available for the product. The product is not readily biodegradable.

12.3. Bioaccumulation potential

No data available.

12.4. Mobility in soil

No data available.

12.5. Results of PBT and vPvB property assessment

The mixture does not contain substances with PBT or vPvB properties.

12.6. Endocrine disrupting properties

The mixture does not contain substances with endocrine-disrupting properties.

12.7. Other harmful effects

No ecotoxicological test results are available for the product. The product is not readily biodegradable. Prevent the product from entering surface waters, drains or soil.

SECTION 13: Disposal considerations

13.1. Waste disposal methods

Product disposal

Do not dispose of into drains or watercourses. Consider the possibility of reuse. Waste should be recovered or disposed of in authorised incineration plants or waste disposal facilities in accordance with applicable regulations.

07 02 13 – Waste plastic

Packaging disposal

Send the packaging for disposal to an authorised waste contractor in accordance with the waste code assigned at the place where the waste is generated. Recycling is preferred.

07 02 13 – Waste plastic

15 01 01 – Paper and cardboard packaging

Regulation of the Minister of Climate of 2 January 2020 on the waste catalogue (Journal of Laws of 2020, item 10).

Act of 13 June 2013 on the management of packaging and packaging waste (consolidated text: Journal of Laws of 2026, item 619).

SECTION 14: Transport information

14.1. UN number or ID number

Not applicable. Nieklasyfikowany jako towar niebezpieczny w myśl przepisów transportowych (ADR/IATA/IMDG/RID).

14.2. UN proper shipping name

Not applicable.

14.3. Transport hazard class(es)

Not applicable.

14.4. Packing group

Not applicable.

14.5. Environmental risks

Not applicable.

14.6. Special precautions for users

Not applicable.

14.7. Maritime transport in bulk according to IMO instruments

Not applicable.

SECTION 15: Regulatory information

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15.1. Safety, health and environmental legislation specific to the substance or mixture

European legislation:

1. Regulation (EC) No 1907/2006 of the European Parliament and of the Council of 18 December 2006 concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH) (OJ EU L 396, 30.12.2006, p. 1, as amended), applied in its consolidated version – legal status as at the date of preparation of this document.
2. Regulation (EC) No 1272/2008 of the European Parliament and of the Council of 16 December 2008 on classification, labelling and packaging of substances and mixtures, amending and repealing Directives 67/548/EEC and 1999/45/EC, and amending Regulation (EC) No 1907/2006 (OJ EU L 353, 31.12.2008, p. 1, as amended), applied in its consolidated version – legal status as at the date of preparation of this document.
3. Commission Regulation (EU) 2020/878 of 18 June 2020 amending Annex II to Regulation (EC) No 1907/2006 of the European Parliament and of the Council concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH) (OJ EU L 203, 26.06.2020, p. 28).

National legislation:

1. Act of 25 February 2011 on Chemical Substances and Their Mixtures (Journal of Laws of 2022, item 1816).
2. Regulation of the Minister of Family, Labour and Social Policy of 12 June 2018 on the maximum admissible concentrations and intensities of agents harmful to health in the working environment (Journal of Laws of 2026, item 447; Journal of Laws of 2024, item 1017; Journal of Laws of 2023, item 1661; Journal of Laws of 2021, item 325; Journal of Laws of 2020, item 61).
3. Regulation of the Minister of Climate of 2 January 2020 on the waste catalogue (Journal of Laws of 2020, item 10).
4. Act of 27 April 2001 – Environmental Protection Law (consolidated text: Journal of Laws of 2025, item 647, as amended: Journal of Laws of 2025, items 1080, 1812, 1863; Journal of Laws of 2026, items 426, 605, 607, 635).

Regulation (EC) No 1907/2006 of the European Parliament and of the Council of 18 December 2006 concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH):

Substances subject to authorisation – Annex XIV to Regulation (EC) No 1907/2006 (REACH): Does not contain.

Substances of Very High Concern (SVHC) – Candidate List: Does not contain.

Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles – Annex XVII to Regulation (EC) No 1907/2006 (REACH): Does not contain.

Seveso (Directive 2012/18/EU of the European Parliament and of the Council of 4 July 2012 on the control of major-accident hazards involving dangerous substances, amending and subsequently repealing Council Directive 96/82/EC): Not applicable.

POPs/TZO (Regulation (EU) 2019/1021 of the European Parliament and of the Council of 20 June 2019 on persistent organic pollutants (OJ L 169, 25.06.2019, p. 45), consolidated version – status as of 3 December 2025): Not applicable.

PIC (Regulation (EU) No 649/2012 of the European Parliament and of the Council of 4 July 2012 concerning the export and import of hazardous chemicals (OJ L 201, 27.07.2012, p. 60)): The product does not contain substances covered by this Regulation.

Ozone Depleting Substances (ODS) (Regulation (EU) 2024/590 of the European Parliament and of the Council of 29 April 2024 on substances that deplete the ozone layer (OJ L, 2024/590, 30.04.2024)): The product does not contain substances covered by this Regulation.

Dual-use items (Regulation (EU) 2021/821 of the European Parliament and of the Council of 20 May 2021 setting up a Union regime for the control of exports, brokering, technical assistance, transit and transfer of dual-use items (OJ L 206, 11.06.2021, p. 1)): the product is not covered by the regulation on dual-use items.

Explosives precursors (Regulation (EU) 2019/1148 of the European Parliament and of the Council of 20 June 2019 on the marketing and use of explosives precursors (OJ L 186, 11.07.2019, p. 1)): The product is not subject to regulations concerning dual-use goods.

Explosives precursors (Regulation (EU) 2019/1148 of the European Parliament and of the Council of 20 June 2019 on the marketing and use of explosives precursors (OJ EU L 186, 11.07.2019, p. 1)): The product does not contain substances covered by this Regulation.

Drug precursors (Regulation (EC) No 273/2004 of the European Parliament and of the Council of 11 February 2004 on drug precursors (OJ EU L 47, 18.02.2004, p. 1)): The product does not contain substances covered by this Regulation.

RoHS (Directive 2011/65/EU of the European Parliament and of the Council of 8 June 2011 on the restriction of the use of certain hazardous substances in electrical and electronic equipment, together with delegated acts and amendments (OJ L 174, 1.7.2011, p. 88)): Not applicable. The product does not constitute electrical or electronic equipment within the meaning of the RoHS Directive and does not contain substances listed in the aforementioned RoHS Directive.

15.2. Chemical safety assessment

No chemical safety assessment has been carried out.

SECTION 16: Inne informacje

Full text of hazard statements used in this safety data sheet:

None

Explanation of abbreviations and acronyms used in the safety data sheet:

CAS No. – numerical identifier assigned to a chemical substance by the Chemical Abstracts Service (CAS).

EC No. – number assigned to a chemical substance in the European Inventory of Existing Commercial Chemical Substances.

Index No. – number identifying a substance listed in Annex VI to Regulation (EC) No 1272/2008 (CLP) that has a harmonised classification.

PBT – persistent, bioaccumulative and toxic substance.

vPvB – very persistent and very bioaccumulative substance.

PMT – persistent, mobile and toxic substance.

vPvM – very persistent and very mobile substance.

OEL (TWA) – occupational exposure limit, time-weighted average.

STEL – short-term exposure limit.

Ceiling – ceiling exposure limit.

PNEC – Predicted No-Effect Concentration.

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FILAMENT 3D PC/ABS FR V0 RAIL Black 1,75mm

Version: **1.0**

Date of issue: 10.08.2026

Date of update: Not applicable

DNEL – Derived No-Effect Level.

LD50 – dose of a substance causing death in 50% of the test population.

LC50 – concentration of a substance causing death in 50% of the test population.

ATE – Acute Toxicity Estimate of a component.

ATEmix – Acute Toxicity Estimate of the mixture.

M – multiplication factor dependent on the acute aquatic toxicity of the substance.

Recommendations on any training appropriate for workers to ensure protection of human health and the environment:

Before use, familiarise yourself with the hazards posed by the mixture, the personal protective equipment required, and the procedures for safe handling.

Additional information:

For the purposes of classification, the calculation method was used by applying the classification criteria for each hazard class, taking into account the further differentiation set out in Parts 2–5 of Annex I to Regulation (EC) No 1272/2008 of 16 December 2008 on the classification, labelling and packaging of substances and mixtures.

Based on:

<https://echa.europa.eu>

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist.

Training instructions must be observed when handling this material. The information contained in this sheet is based on the knowledge available to us at the date of compilation of the last version of the sheet. The user must verify that the information provided is correct and comprehensive in relation to the specific use of the product. This document shall not be equated with a guarantee of any specific product property. Since the manufacturer has no direct control over the use of the product, the user is obliged to comply with the laws and regulations in force regarding health and safety. The manufacturer assumes no liability for the improper use of the product.



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