

CHEMICAL RESISTANCE DATA SHEET

3D FILAMENT PC + PTFE Date of issue: 20.045.2021 Date of update: 07.02.2025

PRODUCT NAME: FILAMENT 3D PC+PTFE 1,75mm

Substance	Notes	T [°C]	Time [days]	Concentration [%]	Resistance PDL*
Acetic acid		23	7	5	8
Antifreeze		23/50	5		3
Cyclohexane		23			8
Gasoline	Regular	23	365		5
	Premium unleaded	23	7		6
Hexane	Less resistant when loaded	23	3		8
Hydraulic fluids		23	3		2-8
Lubricating oils	Not resistant if loaded	23	3		4-8
Methyl alcohol	PDL = 2 for long exposure time (365 days)	23	7		8
Motor oils (some)		23	3		6-8
Nitromethane	PDL = 4 if loaded	23	3		8
Phenol	PDL = 2 if loaded or high temperature (85°C)	23	3		8
Sodium hydroxide		23	3		2
Sulfuric acid		23	365	high	0
		23	3	35	8
Tapping oil	PDL = 4 if loaded or high temperature (85°C)	23	3		8
Transmission fluid		85	365		2
Turpentine		23	6		2
Water	Water changed weekly	100	41		1

^{*} PDL Resistance Rating gives a general indication on a material's resistance to a specific environment. Values range from 0 (sample dissolved in the solvent) to 10 (no change in the sample).

The chemical resistance table is based on information from the raw material supplier. The data is for informational purposes only. To our knowledge, they are reliable. ROSA PLAST Sp. z o.o. makes no warranty as to their accuracy, suitability for specific applications or the results to be obtained from them. It is essential that users test our products to determine whether they are suitable for their intended use.





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